

**TECHNICAL DATA** 

# PARKETOLIT D3

# water resistant adhesive for laminated floors

# DESCRIPTION

PARKETOLIT D3 is a solvent free PVAc water resistant adhesive.

## FIELDS OF APPLICATION

PARKETOLIT D3 is a solvent free PVAc adhesive for gluing tongues and grooves in laminated floors, where water resistance and strong joint are required according to EN 204 - D3.

## CHARACTERISTICS

- joint is water resistant according to EN 204 D3 or. DIN 68 602 B3
- the adhesive film is transparent
- the bonds are strong and elastic
- the adhesive is non flammable

## **APPLICATION**

In order to assure utmost impermeability of joints between laminated planks, the adhesive must be lay on the top side of the tongues in a quantity to allow the glue to seep up through the top surface of the joint. Planks should be fixed for minimum 30 minutes. Excess glue can be removed after 15 minutes when the glue is partly dry with a spatula, remain film can be cleaned with slightly damp rag. Laminated floors are walkable after 24 hours.

The bottle of adhesive is enough for approximately  $20 \text{ m}^2$ .

#### The most convenient working conditions:

Temperature of room and all materials involved	20-25°C (still allowed 15 - 25°C)
Relative air humidity	50-65% (still allowed 40 – 65%)

Higher temperatures shorten time of fixing while lower temperatures prolong time of fixing. At the temperatures below + 5°C the adhesive lose its capability of binding.

#### PACKING

Available in 500 g bottles with nozzle.

## STORAGE

Keep the product sealed in its original container at a temperature between +5°C and +25°C. The shelf life of the correctly stored product is 1 year.

## **HEALTH & SAFETY**

For more information safety data sheet can be obtained on request.

The information provided herein, especially recommendations for the usage and application of our products, is based on our knowledge, results of laboratory tests and practical experience gained to date.

We guarantee a constant quality of our products under our technical specifications. Technical advise of our application department is available without obligation. This does not release the buyer from testing our products in his own responsibility with respect to their suitability for intended application and application process. Such an evaluation should be repeated if materials are changed in any way or bought from a different source.

We do not accept any liability with regard to above information or with regard to any verbal recommendation since different materials used in conjunction with our products as well as varying working conditions are beyond our control.