



TECHNICAL DATA

TERMOKOL STICK 16

HOT MELT STICKS FOR FAST GLUING

DESCRIPTION

TERMOKOL STICK 16 is a thermoplastic hot-melt adhesive in stick.

FIELD OF APPLICATION

Termokol stik 16 is used for gluing wood, paper, carton, metal.

CHARACTERISTIC

Chemical base	EVA
Colour	translucent
Diameter	appr. 11,4 – 11,7 mm
Length	205 mm
Viscosity at 200°C, ASTM D -3236	55 – 80 Pas
Softening point, ASTM E-28	85 - 95°C
Density	0.98 g/cm ³
FDA Agreement	21 CFR 175.105
Dangerous Goods classification	the product is not classified as dangerous

APPLICATION

Termokol stick 16 is used with applicator for hot melt adhesive - according instructions of use.

Opening time of the glue depends of type, temperature and quantity of the glue, temperature of material and room. It is about 20 - 120 sec.

The surfaces to be glued should be dry, clean and free from fat and dust.

Before gluing we recommend test with used material.

Working temperature 180 - 200°C

PACKING

1. Industrial packaging	
- PE bags 1 kg	20 kg carton box
2. Packaging for shops	
- carton, 1000 g (50 pieces)	appr. 6 kg carton box
- carton, 200g (10 pieces)	appr. 2,4 kg carton box

STORAGE

Termokol stick 16 should be stored in closed original packaging in a cool and dry place at temperatures bellow +25°C far away from heat sources. The shelf life of the correctly stored product is at least 3 years.

The information provided herein, especially recommendations for the usage and application of our products, is based on our knowledge, results of laboratory tests and practical experience gained to date.

We guarantee a constant quality of our products under our technical specifications. Technical advice of our application department is available without obligation. This does not release the buyer from testing our products in his own responsibility with respect to their suitability for intended application and application process. Such an evaluation should be repeated if materials are changed in any way or bought from a different source.

We do not accept any liability with regard to above information or with regard to any verbal recommendation since different materials used in conjunction with our products as well as varying working conditions are beyond our control.